Department of Transportation—Hederal Aviation Administration

Supplemental Type Certificate

Number SH3817NM

This certificate, issued to

Rosen Sunvisor Systems 86365 College View Road Eugene, OR 97405

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 29 of the Federal Aviation Regulations.

Original Product — Type Certificate Number:

H9SW

Bell

222

Description of the Type Design Change: Cockpit Sun Visor installation in accordance with FAA approved Rosen Drawing List Number RB 222-00DL, dated November 15, 1986, or later FAA approved revisions.

Emitations and Conditions. Approval of this change in type design applies to the above model rotorcraft only. This approval should not be extended to other rotorcraft of this model on which other previously approved modifications are incorporated unless it is determined that the interrelationship between this change and any other previously approved modifications, including changes in type design, will introduce no adverse effect upon the airworthiness of that rotorcraft. A copy of this Certificate and FAA approved Rosen Drawing List Number RB 222-00DL shall be maintained as part of the permanent records for the modified rotorcraft.

If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of that permission.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application: November 15, 1986

Date reissued:

March 24, 2003

Date of issuance:

March 26, 1987

Date amended: March 24, 2003

By direction of the Administrator

Acting Manager, Seattle Aircraft

Certification Office

(Title)



Transport Airplane Directorate Aircraft Certification Service

1601 Lind Avenue S.W. Renton, Washington 98055-4056

In Reply

Refer To: 190S-03-200

Rosen Sunvisor Systems 86365 College View Road Eugene, OR 97405

Gentlemen:

Per the transfer endorsements on the following Supplemental Type Certificates (STC), we have reissued these documents in your new name and address with a reissue date of March 24, 2003.

SA3067NM	SA3650NM	SA4147NM	SR00014SE
SA3068NM	SA3681NM		STOOGT ISE
SA3301NM	SA3687NM		
SA3302NM	SA3688NM		
SA3304NM	SA3689NM	SA4960NM	
SA3305NM	SA3690NM	SA4962NM	
SA3306NM	SA3691NM	SA4963NM	
SA3335NM	SA3692NM	SA5136NM	
SA3336NM	SA3693NM	SA5934NM	
SA3342NM	SA3694NM	SH2695NM	
SA3529NM	SA3695NM	SH3533NM	
SA3597NM	SA3696NM	SH3817NM	
SA3598NM	SA3850NM	SA00682SE	
	SA3068NM SA3301NM SA3302NM SA3304NM SA3305NM SA3306NM SA3335NM SA3336NM SA3336NM SA3342NM SA3529NM SA3529NM	SA3068NM SA3681NM SA3301NM SA3687NM SA3302NM SA3688NM SA3304NM SA3689NM SA3305NM SA3690NM SA3306NM SA3691NM SA3335NM SA3692NM SA3335NM SA3693NM SA3342NM SA3694NM SA3529NM SA3695NM SA3597NM SA3696NM	SA3068NM SA3681NM SA4148NM SA3301NM SA3687NM SA4381NM SA3302NM SA3688NM SA4391NM SA3304NM SA3689NM SA4960NM SA3305NM SA3690NM SA4962NM SA3306NM SA3691NM SA4963NM SA3335NM SA3692NM SA5136NM SA3336NM SA3693NM SA5934NM SA33342NM SA3694NM SH2695NM SA3529NM SA3695NM SH3533NM SA3597NM SA3696NM SH3817NM

As recipient of this approval, please review your responsibilities under the requirements of Federal Aviation Regulation (FAR) 21.3, regarding the reporting of any failure, malfunction, or defect in any article manufactured under this STC. You are required to report such occurrences except as provided in FAR 21.3(d), to the Manager, Seattle Aircraft Certification Office, at 1601 Lind Ave. SW, Renton, WA 98055-4056. The report should be communicated initially by telephone to the Manager, (425) 917-6400, within 24 hours after it has been determined that the failure has occurred. In addition, written notification to the Manager, Seattle Aircraft Certification Office, ANM-100S, at the above address is required. Federal Aviation Administration (FAA) Form 8010-4 (Malfunction or Defect Report) or any other appropriate format is acceptable in transmitting the required details.

If you plan to manufacture replacement or modification parts for sale in conformance with approved data listed on the STC, you are required to comply with FAR 21.303. A Parts Manufacturer Approval (PMA) may be issued under the provisions of FAR 21.303(d) when you submit a statement certifying you have established the fabrication inspection system as required by FAR 21.303(h). The identification requirements for parts produced under a PMA are in FAR 45.15. Your statement should be in letter form, with reference to the STC number, and should be addressed to the Federal Aviation Administration, Northwest Mountain Region, Attention: Manager, Seattle Manufacturing Inspection District Office, 2500 E. Valley Road, Suite C-2, Renton, WA 98055-4056.

You, as the STC holder, are responsible for any design changes necessary to correct unsafe conditions as well as for submitting those design changes for approval. This requirement is contained in FAR 21.99.

By acceptance of this certificate, you acknowledge that you have read and understand your responsibilities as an STC holder and are in effect certifying that you have received and hold all the available data from the previous holder.

Sincerely,

Jeffrey E. Duven

Acting Manager, Seattle Aircraft

Certification Office

Enclosures



Monorail Sunvisor System For Bell 222 Helicopter

Date	Revision	Approved
2/18/22	G	SYS

Drawing List RB222-00 DL

Doc. #9040-0142-001

Drawing	Replaces	Description	Rev
1420000	RB222-300-1	Complete System	В
1420100	RB222-100	Monorail Assembly	Α
1420101	RB222-100-1	Monorail	Α
1420102	RB222-100-2	End Bracket	Α
1420103	RB222-100-3	Mid Bracket	Α
1420104	RB222-100-4	Front Bracket	Α
1350400	R1350400	Visor Assembly	N
1350401	R1350401	Lens	K
	RB222-200		
1110202		Swivel Nut Plate	Е
1120203	R1120203	Swivel, Clamping Block	Р
1120000-001	R1120000-001	Complete Clamping Block Assembly	K
1120101-001	R1120101-001	Standard Nut Plate	L
1120102-001	R1120102-001	Clamping Block Body	L
1120104	R1120104-002	Thumb Knob –Standard	М
	KITS		
RCBS-300-11M		Thumb Knob Kit	D
1120104	RCBS-300-11M	Thumb Knob - Standard	М
1130016	PCS-1000-14STZO	E-Clip	С
RCBS-300-18		Spring	
RCBS-100		Clamping Block Assembly	E
1120000-001		Complete Assembly	K
1110202		Plate, Swivel Nut	E
R1350401		Lens Kit	K
9041-0142-001		Installation Instructions	В



Installation Instructions for Bell 222 Series Monorail Sunvisor Systems

(Kit R1420000)

This is an FAA STC'd Installation requiring a log book entry upon completion.

Please read through these instructions completely before beginning.

Doc: 9041-0142-001			
Rev	Date	Approved	
В	11/9/10	GH	

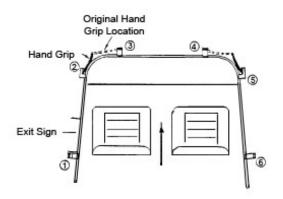
Installation Hardware (included):

Qty:	(4)	AN526C832R10	#8-32 x 5/8 Truss Head SS Screw
·	(2)	AN526C1032R16	#10-32 x 1 Truss Head SS Screw
	(4)	A8K75	#8-32 Rivnut
	(2)	A10K80	#10-32 Rivnut

(1) 3/32 Hex Key (1) 7/64 Hex Key

(2) PCS-1000-14-STZ E-Clips

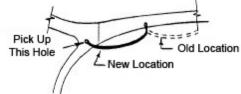
Your instructions will refer to brackets numbered per the following Figure:



The monorail will run above the door on the sides and has been contoured to travel underneath the front trim with a minimum of clearance (to keep light from coming over the top).

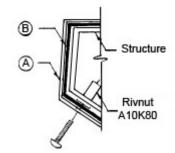
 Remove the inboard screws from the leather hand grips on the front overhead and loosen the outboard screws. (If your helicopter is one of the few without this hand grip, continue to read the instructions.)

end so that it now becomes the outboard end. This is to give the rail more clearance. To fasten the hand grip and the #2 and #5 brackets, you will install the A10K80 rivnut in the box structure where the existing hole has already been drilled (to provide clearance for the fastener that is used to hold trim sections A and B together). The rivnut is to be installed in the structure while the trim only needs holes large enough for the head of the rivnut to be slipped through. Before installing the rivnuts, check to make sure that when brackets #3 and #4 are temporarily fastened to the position of the inboard screws that the slots in brackets #2 and #5 align where you will install the rivnuts. Also check that bracket #1 is aft of the exit sign. In the position that you want to install the #10 rivnut, you will notice that Bell may have installed a #6 rivnut in trim section B. If this

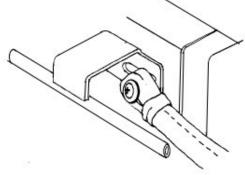


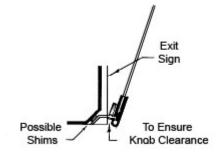
is the case, it is easily knocked out.

• If your Bell 222 does not have hand grips, the location of the #10 rivnut where trim sections A and B meet will be the method by which you locate the rail's position. Without the fastener for the grip, you will need to install the A8K75 rivnut provided to attach brackets #3 and #4. (You can do this in the Royalite since the other four brackets are picking up the structure or you can go into the structure and use a spacer. If you go into the structure you will need longer fasteners.)



- Using the screws from the inboard hand strap, temporarily fasten brackets #3 and #4.
- Using the 10/32 screws provided, temporarily fasten brackets #2 and #5 (don't worry about the hand grip at this time).
- Mark the bracket locations for #1 and #6 and make sure that the bottom of the brackets are in line with the bottom of the 45 slope of the side trim.
- Install the A8K75 rivnuts for brackets #1 and #6 in the box structure while drilling a large enough hole for the head in trim section B. (This trim section B is easy to remove if you want to install the rivnut with the trim off.)
- Reinstall the rail and this time fasten the hand grips between the rail and brackets #2 and #5 using the AN526C832R10's for brackets #1 and #6. Use the washer from the original hand grip screw to hold the hand grip with the AN526C1032R16 provided.
- Check bracket #1 with the visor assembly attached to the rail to ensure that sufficient clearance exists between the thumb tension knob and the exit sign so that there is no contact when the visor is rotated up to stow. If there is contact, shim bracket #1 as required. The visor is transparent so does not interfere with the ability to read or observe the exit sign when the visor is stowed.





Operating Instructions

To operate your visors, loosen the thumb tension knob by turning it counterclockwise, and slide the visor in the desired direction while holding on to the knob. (A snap ring is installed on the rear of the thumb knob to prevent the pilot from inadvertently over-loosening the visor assembly.)

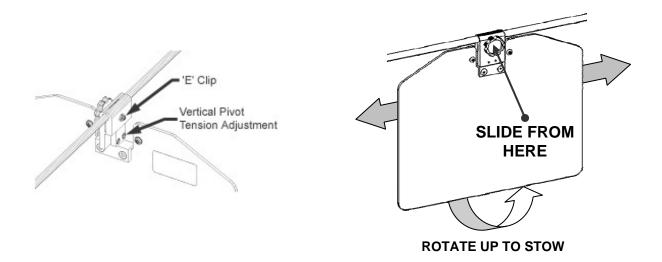
Because of the fairly sharp bends in some parts of the rail, the thumb tension knob must be turned all the way counterclockwise to negotiate these areas.

To lock the visor in place, simply tighten the thumb knob by turning it clockwise.

Your visors incorporate a swivel modification that allows the visor to rotate in the vertical axis. Swivel tension can be increased or decreased by adjusting the set screw on the side of the visor clamping block.

The visor assembly will stow almost anywhere on the rail, but for the most head room, it is suggested that the visor be stowed just forward of the middle side bracket.

To stow the visors simply tighten the thumb tension knob and rotate the visor up. There is a small learning curve in determining how tight the visor should be. After several operations the visor assembly can be stowed with ease and the correct tension used.



The above figures show where to rotate the visor for storage and that the thumb tension knob is held to push/pull the visor assembly.

Continued Airworthiness Instructions

• (On the ground only)

- Periodically clean the lenses with a soft cloth and Rosen Plastic Cleaner, Polisher and Protectant, pr mild soap and water. Do not use abrasives on the lens.
- Periodically adjust the pivot tensions on the visor assemblies.
- Updates to this continued airworthiness section are available on the Rosen Website. (www.rosenvisor.com)

The most up to date version of this document is available on the Rosen Website. (www.rosenvisor.com)

Airworthiness Limitations:

The Airworthiness Limitations Section is FAA approved and specifies maintenance required under §§43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.

There are no airworthiness limitations associated with this installation.