Department of Transportation Federal Aviation Administration

Supplemental Type Certificate

Number SA3066NM

This certificate, issued to

Rosen Sunvisor Systems 86365 College View Road Eugene, OR 97405

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 3 of the Civil Air Regulations.

Original Product - Type Certificate Number:

3A20

Make:

Raytheon

Model:

65 (L-23F), A65, A-65-8200, 65-80, 65-A80, 65-A80-8800, 65-B80, 65-88, 65-90, 65-A90, 70, B90, C90, C90A, E90, H90 (T-44A), 65-A90-1 (JU-21A, U-21A, RU-21A, RU-21A, RU-21D, U-21G, RU-21H), 65-A90-2 (RU-21B), 65-A90-3 (RU-21C), 65-A90-4 (RU-21E, RU-21H)

Description of the Type Design Change: Installation of monorail sun visor system in accordance with FAA approved Rosen Sunvisor Systems, Drawing List RBKA-00DL, Revision N/C, or later FAA approved revision.

Limitations and Conditions: The approval of this change in type design applies basically to the above model aircraft only. This approval should not be extended to aircraft of this model on which other previously approved modifications are incorporated unless it is determined that the interrelationship between this change and any of those other previously approved modifications, including changes in type design, will introduce no adverse effect upon the airworthiness of the aircraft. The resulting interior arrangement, along with the required placarding has not been evaluated and is not part of this STC. A copy of this Certificate and FAA approved Rosen Sunvisor Systems, Drawing List Number RBKA-00DL, shall be maintained as part of the permanent records of the modified aircraft.

If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of that permission.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application:

May 20, 1985

Date reissued:

March 24, 2003

Date of issuance:

July 16, 1985

Date amended:

March 24, 2003, July 15, 2004

SERAL AVIATION ADMINISTRATION

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on of the Administrato

(Signature)

Manager, Seattle Aircraft Certification Office

(Title)



King Air Series Monorail Sunvisor System for 200, A90, B90, C90, E90, F90, 100

| Date | Revision | Approved | | |
|---------|----------|----------|--|--|
| 2/18/22 | Н | SYS | | |

Drawing List RBKA-00DL

Doc.#9040-0150-001

| 200 | 90 Series | | | | | | NDIA-00DE DO | | | |
|-----|-----------|----|----|----|-------------|----|--------------|--------------------------|---|---|
| 200 | A B E C | | F | | PART NUMBER | | DESCRIPTION | REV | | |
| 1A | 1B | 1F | 1D | 1C | 1E | 1G | | Replaces | | |
| 1 | | | | | | | 1500000 | R15000000 RBKA-300-1A | Complete System | В |
| 1 | | | | | | | 1500200 | R1500200 RBKA-200-100 | King Air 200 Monorail Assembly | E |
| 1 | | | | | | | 1500201 | RBKA-100-1A | King Air 200 Monorail | D |
| 1 | | | | | | | 1500202 | RBKA-200-100-3 | King Air 200 Center Bracket | С |
| 1 | | | | | | | 1500203-001 | RBKA-200-100-2 | Corner Bracket, Pilot | D |
| 1 | | | | | | | 1500203-002 | RBKA-200-100-4 | Corner Bracket, Co-Pilot | D |
| | | | | | 1 | | 1560000 | R1560000 RBKA-300-1E | Complete System | В |
| | | | | | 1 | | 1560200 | RBKA-100-50 R1560200 | King Air F90 Monorail Assembly | E |
| | | | | | 1 | | 1560201 | RBKA-100-1E | King Air F90 Monorail | D |
| | | | | | 1 | | 1560202 | RBKA-100-53 | King Air F90 Center Bracket | Е |
| | | | | | 1 | | 1560203-001 | RBKA-100-52 | King Air F90 Corner Bracket – Pilot | D |
| | | | | | 1 | | 1560203-002 | RBKA-100-54 | King Air F90 Corner Bracket – Co-Pilot | D |
| | | | | 1 | | | 1561000 | | Complete System King Air C-90 | В |
| | | 1 | | | | 1 | 1562000 | | Complete System A,B,E-90 & 100 | В |
| | | 1 | | 1 | | 1 | 1562100 | RBKA-100-* | Rail Assembly | В |
| | | 1 | | 1 | | 1 | 1562101 | | Rail, King Air Series | В |
| | | 2 | | 2 | | 2 | 1562102 | | Bracket - Forward | В |
| | | 2 | | 2 | | 2 | 1562103 | | Bracket - Mid | С |
| 1 | | 1 | | 1 | 1 | 1 | 1560100-1 | RBKA-100-1 | End Bracket Assembly (Pilot | G |
| 1 | | 1 | | 1 | 1 | 1 | 1560100-2 | RBKA-100-5 | End Bracket Assembly (Co-Pilot side) | G |
| 2 | | 2 | | 2 | 2 | 2 | 1560101 | | End Bracket Tube | E |
| 2 | | 2 | | 2 | 2 | 2 | 1560102 | | End Bracket Mounting Plate | D |

Drawing List **RBKA-00DL**Continued from Page 1

| 200 | | 90 |) Serie | es | | 100 | | | | |
|-----|----|--------|---------|----|-----|-----|----------------------|---|--|--------|
| | Α | В | Е | С | F | | PART N | IUMBER | DESCRIPTION | REV |
| 1A | 1B | 1F | 1D | 1C | 1E | 1G | | Replaces | | |
| | | 2 | | 2 | 1 | 2 | 1560103 | | Square Washer | D |
| 2 2 | | 2 2 | | 2 | 2 2 | 2 2 | 1560104 1500400-1 | RBKA-100-38 R1500400-1 RBKA-300-3-1 | Clamping Washer Visor Assembly (Includes parts listed below) | D C |
| | | | | 2 | | | 1500400-2 | R1500400-2 RBKA-300-3 | Visor Assembly (Includes parts listed below) | С |
| | | | | | | | | | Clamp Block Assembly | |
| 2 | | 2 | | 2 | 2 | 2 | 1120000-001 | | Complete Assembly | K |
| 2 | | 2 | | 2 | 2 | 2 | 1120101-001 | | Nut Plate, Standard | L |
| 2 | | 2 | | 2 | 2 | 2 | 1120102-001 | | Clamping Block Body | L |
| 2 | | 2 | | 2 | 2 | 2 | 1120104-002 | R1120104-002 | Thumb Knob – Original (Powder Coat) | М |
| 2 | | 2 | | 2 | 2 | 2 | 1120104-001 | R1120104-001 | Thumb Knob – Standard | М |
| 2 | | 2 | | 2 | 2 | 2 | 1120203 | | Swivel, Clamping Block | Р |
| | | | | | | | | | 1 0 1 | |
| | | 0 | | 2 | 2 | 2 | 4440000 | D4440000 | Lens Components | _ |
| 2 2 | | 2 2 | | 2 | 2 | 2 | 1110202 1500401 | R1110202 R1500401 | Swivel Nut Plate | E G |
| | | 2 | | 2 | 2 | 2 | | RBKA-200-1 R1500402 | King Air Sunvisor System Lens | |
| | | | | 2 | | | 1500402 | RBKA-200-1A | King Air C-90 Lens | D |
| | | | | | | | | KITS | | |
| | | | | | | | RCBS-100 | | Complete Clamping Block Assembly | E |
| | | | | | | | RCBS-300- 11M | | Kit, Standard, Thumb Knob | D |
| | | | | | | | R1500401 | | King Air Sunvisor System Lens | G |
| | | | | | | | R1500402 | | King Air C-90 Lens | D |
| | | | | | | | | | Installation Instructions | |
| 1 | | | | | | | 9041-0156- 001 | | King Air Monorail Sunvisor System for 200, 300 and 1900 | D |
| | | 1 | | 1 | | 1 | 9041-0156- 003 | | King Air Monorail Sunvisor System for A90, C90, E90 | Е |
| | | | | | 1 | | 9041-0156- 004 | | King Air Monorail Sunvisor System for F90 | D |
| | | | | | | | | | for individual airframes | |

^{*} Construction of RBKA-100 Monorails for 90 Series A, B, C, and E are customized for individual airframes.



Installation Instructions for King Air Monorail Sunvisor System for A-90, B-90, C-90, E-90 and 100 (Ref. RBKA-300-1B, -1C, -1D & 1G)

This is a FAA STC installation and requires an Aircraft Maintenance log entry.

 Doc:
 9041-0156-003

 Rev
 Date
 Approved

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 2/11/08
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Please read through these instructions completely before beginning.

Hardware:

6 AN526C832R10 #8-32 x 5/8 Screws 4 AN526C832R5 #8-32 x 5/16 Screws 6 AN960D9 #8 Aluminum Washers 4 A8K75 #8-32 Rivnuts

4 A6K75 #6-32 RIVIIUS 2 PCS-1000-14STZO E-Clips

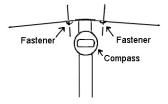
2 1560103 Square Washers

1 3/32 Hex Key1 7/64 Hex Key

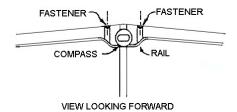
- During the installation of your new monorail sun visor system we will refer to the attach brackets #1 through #6 as diagrammed here:
- This monorail system has been designed for ease of installation and uses the original visor nut plates as the main fastening points for Brackets #2 through #5. Brackets #1 and #6 will be secured to the rear bulkhead using appropriate fastening devices. #8-32 screws and Rivnuts are supplied for this purpose.

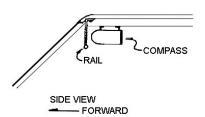
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- Remove the original swing arm visors.
- Remove the trim fasteners on either side of the compass (above and to the rear, left and right).



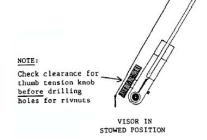
- Carefully bring the monorail into the cockpit and install brackets #2 and #5
 View Looking Forward
 to the original visor nut plates using AN526C832R10 #8-32 X 5/8 Philips Head Screw and AN960D9
 washers. Snug fasteners but do not tighten.
- Loosely install AN526C832R10 fasteners using the square washers (1560103) provided.





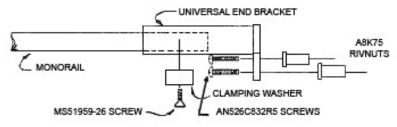
3 4

- The wide slot in Brackets #3 and #4 provide fore and aft travel to insure adequate clearance between the compass and center post. The clearance is needed when the visor assembly slides past the compass (clearance between compass and thumb tension knob).
- On both Pilot's and Co-Pilot's side the aft portion should roughly follow the headliner seam which is horizontal. The end Brackets #1 and #6 will extend to the bulkhead behind the seats.
- Holding the monorail place a visor in the stow position to determine the location of the rear bracket. Position the rear bracket and mark the mounting screw locations on the bulkhead.



Note: Be certain there is adequate clearance between the thumb tension knob and the headliner when the visor is in the stow position.

- Because of variances in cockpits the rear brackets are fitted with an extending feature to provide for a good fit.
- Because of the various interior materials used in the construction of the bulkhead determine the
 - desired method of attachment and prepare the mounting locations in the bulkhead. Construction varies between covered sheet metal to Formica covered honeycomb material. AN826C832R5 screws and A8K75 Rivnuts are provided if needed.

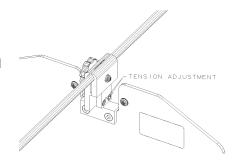


- Install all the fasteners and tighten in place.
- If, due to irregularity between aircraft, brackets do not align perfectly prior to tightening fasteners the brass substructure of the rail and brackets will conform slightly to the aircraft contour.
- Install the visor assemblies by loosening the thumb knob until the clamp blocks can be slipped over
 the rail. Tighten the thumb tension knobs until the snap ring groove is visible on the thread of the
 thumb knob in back. Install the snap rings provided. These are provided to limit the opening of the
 clamping block and prevent accidental disengagement of the visor assembly from the rail.

NOTE: When the visor is on the rail the tensioning knob should face the pilots.

- Check the clearance for the clamp block as it passes behind the compass. If more clearance is required loosen brackets #3 and #4 and move the rail towards the windshield.
- To move the visors, loosen the thumb tensioning knob until the clamp is loose enough to slide along the monorail while holding the thumb knob. To move past the mounting brackets the visor must be positioned so the clamps pass over the brackets.

Your monorail system is equipped with a swivel design that allows rotation about the axis of the lens. Rotational tension can be adjusted by adjusting one or both of the hex socket head cap screws on the back side of the clamp block and below the thumb knob screw.



- The visor should be aligned with the clamp block before sliding along the monorail.
- Place the FAA STC and AML (if appropriate) in the Aircraft Maintenance Log and make as installation entry.

Continued Airworthiness Instructions:

(On the ground only)

- Periodically clean the lenses with a soft cloth, mild soap and water or an approved aviation grade windscreen cleaner. Do not use abrasives on the lens.
- Periodically adjust the pivot tensions on the visor assemblies.
- Updates to this Continued Airworthiness section are available on the Rosen Website. (www.rosenvisor.com)

The most up to date version of this document is available on the Rosen Website. (www.rosenvisor.com) We recommend that you periodically look to make sure you are using the most current version.

Airworthiness Limitations:

The Airworthiness Limitations Section is FAA approved and specifies maintenance required under §§43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.

There are no airworthiness limitations associated with this installation.